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SUBJECT	REPAIR METHOD of GEAR PRIMARY DRIVEN
MODEL	ST7(GV700)
EFFECTIVE F/M NO	

This service bulletin is written to announce the repara method of GEAR PRIMARY DRIVEN.


1. Purpose

- There is a different method between GV650 and GV700 regarding the repara of GEAR PRIMARY DRIVEN and CLUTCH PLATE.

2. Reason

PICTURE	DESCRIPTION
	<p>FRONT EX PIPE COVER and CLUTCH OUTER COVER are touching when disassembled.</p>



3. Order and Method

No	DESCRIPTION
1	<p>RADIATOR COVER Disassembly</p>  <p>To disassemble the front joint SCREW of FRONT EX PIPE COVER.</p> <p>RADIATOR COVER is already disassembled</p> <p>Disassembly of front joint screw of FRONT EX PIPE COVER</p>

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No	DESCRIPTION
2	FRONT EX PIPE COVER Disassembly  <p>COVER is disassembled.</p>
3	WATER PUMP COVER Disassembly  <p>COVER is disassembled</p> <p>To unscrew the pointed SCREW</p>





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No	DESCRIPTION	
4	FRONT EX PIPE Disassembly	
		<p>If the space between RADIATOR and FRONT EX PIPE is not enough to use a tool, Unscrew the bottom screw of RADIATOR and push it to make enough space.</p>
		<p>FRONT EX PIPE is disassembled.</p>
5	After disassembly of CLUTCH OUTER COVER, the replacement of CLUTCH PLATE and GEAR PRIMARY DRIVEN is same as GV650.	



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4. In case of CLUTCH PLATE REPAIR.

PICTURE	DESCRIPTION
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If you operate this replacement without AIR TOOL, you do not need to disassemble FRONT EX PIPE.(Refer to PIC)

- The End -